



Quarterly:

TRANSFER UNITS

1. Verify transfer unit's motor, brake, and position sensors properly, position transition tube to all ports.
 2. Examine sealing ring, guide channel (1X2), and rear bearing/seal (1X4) for adequate lubrication.
 3. Listen for excessive or unusual noise during movement.
 4. Verify controls and indicators are functioning normally.
 5. Verify operation of carrier sensor.
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6. Examine condition of sealing ring and rear bearing/seal.
 7. Examine rubber boots for cracking or tearing.
 8. Verify solenoid actuates valve seal when transfer unit's transition tube is turning.
 9. Examine rubber seal and flap for cracking of deterioration.

BLOWERS

1. Verify the shifter valve assembly properly positions to all four (4) positions.
2. Examine shifter valve assembly seals, bearings and guides for adequate performance.
3. Listen for excessive or unusual noise during operation.
4. Verify controls and indicators are functioning normally.
5. Inspect blower motor mounts for failures.